



Safety Data Sheet

prepared to UN GHS Revision 10

1. Identification of the Substance/Mixture and the Company/Undertaking

1.1	Product Identifier	688	Revision Date:	25/08/2026
	Product Name:	Zinc Rich Primer	Supersedes Date:	26/09/2023
1.2	Relevant identified uses of the substance or mixture and uses advised against	Coating - Industrial use Advised against: others than recommended		
1.3	Details of the supplier of the safety data sheet			
	Importer:	Importer		
	Manufacturer:	StonCor Africa (Pty.) Ltd. 8 Cresset Road Midrand Industrial Park, Chloorkop P.O. Box 2205 2001, Johannesburg South Africa		
		Regulatory / Technical Information: +27 11 254 5500		
	Datasheet Produced by:	Letsoalo, Lesego - ehs@stoncor.com		
1.4	Emergency telephone number:	CHEMTREC 1-800-424-9300 (Inside US) CHEMTREC +1 703 5273887 (Outside US) Giftinformasjonen: +47 22 59 13 00		

2. Hazard Identification

2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 4
Hazardous to the aquatic environment, Acute, category 1
Hazardous to the aquatic environment, Chronic, category 1
Flammable Liquid, category 3
Skin Irritation, category 2
STOT, repeated exposure, category 2

2.2 Label elements

Symbol(s) of Product



Signal Word

Warning

Named Chemicals on Label

Ethylbenzene, Xylene, Solvent naphtha (petroleum), medium aliph.

HAZARD STATEMENTS

Flammable Liquid, category 3	H226	Flammable liquid and vapour.
Skin Irritation, category 2	H315	Causes skin irritation.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
STOT, repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Hazardous to the aquatic environment, Acute, category 1	H400	Very toxic to aquatic life.
Hazardous to the aquatic environment, Chronic, category 1	H410	Very toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P332+313	If skin irritation occurs: Get medical advice/attention.
P337+313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>
zinc powder (stabilized)	231-175-3	7440-66-6	60 - <80	H250-251-260-400-4 10 Aquatic Acute 1, Aquatic Chronic 1, Pyr. Sol. 1, Self,heat. 1, Water,react. 1

Xylene	215-535-7	1330-20-7	10 - <30	H226-315-332	Acute Tox. 4 Inhalation, Flam. Liq. 3, Skin Irrit. 2
Solvent naphtha (petroleum), medium aliph.	265-191-7	64742-88-7	5.0 - <10	H304-372	Asp. Tox. 1, STOT RE 1
zinc oxide	215-222-5	1314-13-2	1.0 - <5.0	H400-410	Aquatic Acute 1, Aquatic Chronic 1
Solvent naphtha (petroleum), heavy arom.	265-198-5	64742-94-5	1.0 - <5.0	H304	Asp. Tox. 1
Ethylbenzene	202-849-4	100-41-4	1.0 - <5.0	H225-304-332-373	Acute Tox. 4 Inhalation, Asp. Tox. 1, Flam. Liq. 2, STOT RE 2

CAS-No.**M-Factors**

7440-66-6
1330-20-7
64742-88-7
1314-13-2
64742-94-5
100-41-4

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.

AFTER INHALATION: Move to fresh air. Consult a physician after significant exposure. Provide fresh air, rest and warmth. Call a physician immediately. Give oxygen or artificial respiration if needed. When risk of unconsciousness, place and transport the victim in secured recovery position.

AFTER SKIN CONTACT: Use a mild soap if available. Wash off with warm water and soap. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician. In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Do not use solvent or thinners to clean skin.

AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. If eye irritation persists, consult a specialist.

AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously: Keep head below hips to prevent aspiration of stomach vomit into lungs. Provide fresh air, rest and warmth. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to an unconscious person.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Harmful by inhalation. Harmful if swallowed. Irritating to skin. Do not ingest. Harmful by inhalation and in contact with skin. Irritating to eyes and skin. Risk of serious damage to the lungs (by aspiration). Vapours may cause drowsiness and dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

Immediate medical attention is required. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11. When symptoms persist or in all cases of doubt seek medical advice.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above. Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture

Flammable. Heating or fire conditions liberates toxic gas. Flash back possible over considerable distance. As the product contains combustible organic components, fire will produce dense black smoke containing hazardous products of combustion (see section 10). May explode in fire. Vapours may form explosive mixtures with air. Solvent vapours are heavier than air and may spread along floors and ignite.

5.3 Advice for firefighters

Flash back possible over considerable distance. In the event of fire, wear self-contained breathing apparatus. Water spray Dry powder Alcohol-resistant foam Carbon dioxide (CO₂). Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Keep containers and surroundings cool with water spray.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment. Evacuate personnel to safe areas. Remove all sources of ignition.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained. Inform the responsible authorities in case of gas leakage, or of entry into waterways, soil or drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). After cleaning, flush away traces with water.

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Vapours may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Electrical equipment should be protected to the appropriate standard. Preparation may charge electrostatically: always use earthing leads when transferring from one container to another. Use only in area provided with appropriate exhaust ventilation. Provide sufficient air exchange and/or exhaust in work rooms. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. Do not breathe vapours or spray mist. Use only explosion-proof equipment. Keep away from sources of ignition - No smoking.

PROTECTION AND HYGIENE MEASURES: Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Heat, flames and sparks. Direct sources of heat. Avoid moisture. Avoid heat, sparks, flames and other ignition sources.

STORAGE CONDITIONS: Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. Store away from: oxidising materials, acids, and alkalis. Keep away from heat and flame. Keep away from combustible materials. Store in upright position only. Storage of flammable liquids.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (EU)

<u>Name</u>	<u>CAS-No.</u>	<u>LTEL ppm</u>	<u>STEL ppm</u>	<u>STEL mg/m3</u>	<u>LTEL mg/m3</u>
zinc powder (stabilized)	7440-66-6				
Xylene	1330-20-7	50	100	442	221
Solvent naphtha (petroleum), medium aliph.	64742-88-7				
zinc oxide	1314-13-2				
Solvent naphtha (petroleum), heavy arom.	64742-94-5				
Ethylbenzene	100-41-4	100	200	884	442

<u>Name</u>	<u>CAS-No.</u>	<u>OEL Note</u>
zinc powder (stabilized)	7440-66-6	
Xylene	1330-20-7	SK
Solvent naphtha (petroleum), medium aliph.	64742-88-7	
zinc oxide	1314-13-2	
Solvent naphtha (petroleum), heavy arom.	64742-94-5	
Ethylbenzene	100-41-4	SKIN

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: Respirator with a vapor filter. Use compressed air or fresh air breathing apparatus in closed compartments. Respirator with a vapour filter: gas filter type A2 (organic substances).

EYE PROTECTION: Do not wear contact lenses. Tightly fitting safety goggles. If splashes are likely to occur, wear: Face-shield, tightly fitting safety goggles (EN 166).

HAND PROTECTION: Rubber or plastic gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Be aware that in daily use the durability of a chemical resistant protective glove can be notably shorter than the break through time measured according to EN 374, due to the numerous outside influences (e.g. temperature). Rubber or plastic apron. Use chemical resistant gloves and lotions and barrier creams to prevent drying of the skin. Protective gloves complying with EN 374: Nitrile rubber. Viton®. Protective gloves complying with EN 374: Nitrile rubber. Butyl rubber. Viton®. Use chemical resistant gloves (EN 374): Butyl rubber.

Body Protection: Long sleeved clothing.

Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: Ensure that eyewash stations and safety showers are close to the workstation location.

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance: Viscous Liquid

Physical State	Liquid
Odor	Aromatic
Odor threshold	Not determined
pH	Solvent-based
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	137 - 154
Flash Point, (°C)	27
Evaporation rate	Slower than ether
Flammability (solid, gas)	Liquid
Upper/lower flammability or explosive limits	0,6 - 12,3
Vapour Pressure	1 kPa
Vapour density	Heavier than Air
Relative density	2.283
Solubility in / Miscibility with water	Not soluble
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	432
Decomposition temperature (°C)	Not determined
Viscosity	118 kU
Explosive properties	Not determined
Oxidising properties	Not determined

9.2 Other information

VOC Content g/l:	495
Calculated grams Of VOC per liter Of coating product As applied.	
Specific Gravity (g/cm3)	2,297

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under recommended storage conditions. Risk of ignition. Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Heat, flames and sparks. Direct sources of heat. Avoid moisture. Avoid heat, sparks, flames and other ignition sources.

10.5 Incompatible materials

Keep away from oxidising agents and strongly acid or alkaline materials. Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke. Carbon dioxide, carbon monoxide.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information

Inhalation LC50: No information

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested.
Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
1330-20-7	Xylene	3523 mg/kg, rat, oral	12126 mg/kg, rabbit	5000 ppm/4 hrs rat, inhalation	0.000	0.000
64742-88-7	Solvent naphtha (petroleum), medium aliph.	>2000 mg/kg, oral, rat			0.000	0.000
100-41-4	Ethylbenzene	3500 mg/kg rat, oral	5510 mg/kg, rabbit	4000 ppm, rat, 4h	0.000	0.000

Additional Information:

Repeated and prolonged exposure to solvents may cause brain and nervous system damage. Chronic exposure has been associated with various neurotoxic effects including permanent brain damage. Chronic exposure causes drying effect on the skin and eczema. Inhalation of vapour or mist can cause headache, nausea, irritation of nose, throat, and lungs. Gas or vapour is harmful on prolonged exposure or in high concentrations. Irritant of eyes and mucous membranes. CNS depressant. Inhalation is the main hazard in industrial use. The solvent vapours can be harmful and cause headaches, nausea, and intoxication. Acts as a defatting agent on skin.

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia): No information

IC50 72hr (Algae): No information

LC50 96hr (fish): No information

12.2 Persistence and degradability: No information

12.3 Bioaccumulative potential:	No information
12.4 Mobility in soil:	No information
12.5 Results of PBT and vPvB assessment:	The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
12.6 Other adverse effects:	No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
7440-66-6	zinc powder (stabilized)	No information	No information	
1330-20-7	Xylene	3.82 mg/l	No information	24-30 mg/l, minnow
64742-88-7	Solvent naphtha (petroleum), medium aliph.	No information	No information	
1314-13-2	zinc oxide	No information	No information	
64742-94-5	Solvent naphtha (petroleum), heavy arom.	No information	No information	
100-41-4	Ethylbenzene	1.37 mg/l	No information	32 mg/l (Bluegill)

13. Disposal Considerations

- 13.1 WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Empty containers should be taken to an approved waste handling site for recycling or disposal. Dispose of waste material at an approved (hazardous) waste treatment/disposal facility in accordance with applicable local state, and federal regulations. Do not dispose of waste with normal garbage, or to sewer systems. Rags/wiping cloths and the like, moistened with flammable liquids, must be soaked in water and discarded into designated fireproof buckets. Rags/wiping cloths and the like, moistened with flammable liquids, must be discarded into designated fireproof buckets.

14. Transport Information

14.1 UN number	UN 1263
14.2 UN proper shipping name	Paint
Technical name	Not applicable
14.3 Transport hazard class(es)	3
Subsidiary shipping hazard	Not applicable
14.4 Packing group	PG III
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	Not applicable
EmS-No.:	Not applicable
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

15. Regulatory Information

- 15.1 Safety, health and environmental regulations/legislation for the substance or mixture:**

National Regulations:

Denmark Product Registration Number:	Not available
Danish MAL Code:	Not available
Danish MAL Code - Mixture:	Not available
Sweden Product Registration Number:	Not available
Norway Product Registration Number:	Not available
WGK Class:	Not available

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H250	Catches fire spontaneously if exposed to air.
H251	Self-heating; may catch fire
H260	In contact with water releases flammable gases which may ignite spontaneously.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H332	Harmful if inhaled.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Reasons for revision

Revision Report Changed

Substance and/or Product Properties Changed in Section(s):

01 - Identification

02 - Hazard Identification

03 - Composition/Information On Ingredients

08 - Exposure Controls/Personal Protection

09 - Physical and Chemical Properties

14 - Transportation Information

15 - Regulatory Information

Revision Statement(s) Changed

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m ³	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container

RTI Respiratory Tract Irritation

NE Narcotic Effects

IMO International Maritime Organization

Note P: The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene

Note 10: The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter $\leq 10 \mu\text{m}$.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

